

**CHI MEI**
OPTOELECTRONICS CORP.

Issued Date: Nov. 10, 2009

Model No.: V315H1-P02

Approval

TFT LCD Approval Specification

MODEL NO.: V315H1-P02

Customer: _____

Approved by: _____

Note:

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Approval**REVISION HISTORY**

Version	Date	Page (New)	Section	Description
Ver 2.0	Nov.10, 2009	All	All	Approval Specification was first issued.



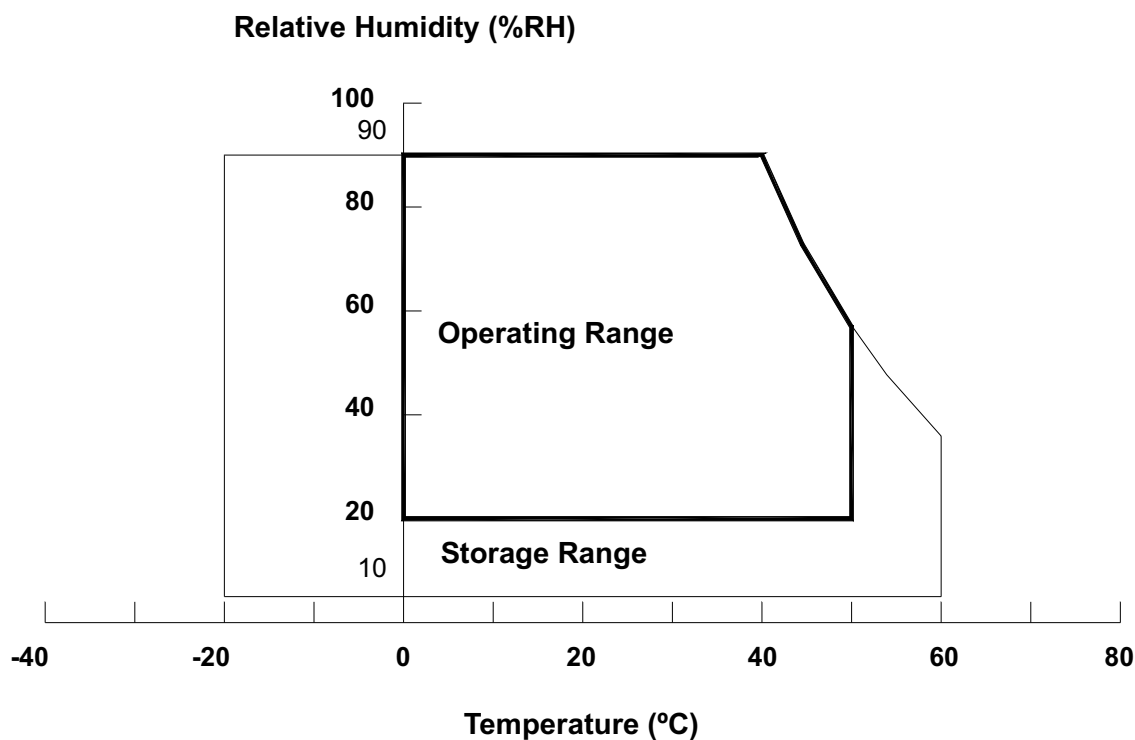
2. ABSOLUTE MAXIMUM RATINGS

2.1 ABSOLUTE RATINGS OF ENVIRONMENT (BASED ON CMO MODULE V546H1-PH3)

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Storage Temperature	T _{ST}	-20	+60	°C	(1), (3)
Operating Ambient Temperature	T _{OP}	0	50	°C	(1), (2), (3)
Altitude Operating	A _{OP}	0	5000	M	(3)
Altitude Storage	A _{ST}	0	12000	M	(3)

Note (1) Temperature and relative humidity range is shown in the figure below.

- (a) 90 %RH Max. ($T_a \leq 40\text{ }^{\circ}\text{C}$).
- (b) Wet-bulb temperature should be 39 °C Max. ($T_a > 40\text{ }^{\circ}\text{C}$).
- (c) No condensation..



Note (2) The maximum operating temperature is based on the test condition that the surface temperature of display area is less than or equal to 65 °C with LCD module alone in a temperature controlled chamber. Thermal management should be considered in your product design to prevent the surface temperature of display area from being over 65 °C. The range of operating temperature may degrade in case of improper thermal management in your product design.

Note (3) The rating of environment is base on LCD module. Leave LCD cell alone, this environment condition can't be guaranteed. Except LCD cell, the customer has to consider the ability of other parts of LCD module and LCD module process.



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2.2 ABSOLUTE RATINGS OF ENVIRONMENT (OPEN CELL)

Storage Condition : With shipping package.

Storage temperature range : $25\pm 5\text{ }^{\circ}\text{C}$

Storage humidity range : $50\pm 10\%\text{RH}$

Shelf life : a month

2.3 ELECTRICAL ABSOLUTE RATINGS

2.3.1 ELECTRICAL ABSOLUTE RATINGS

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Power Supply Voltage	VCC	-0.3	13.5	V	(1)
Logic Input Voltage	VIN	-0.3	3.6	V	

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.



3. ELECTRICAL CHARACTERISTICS

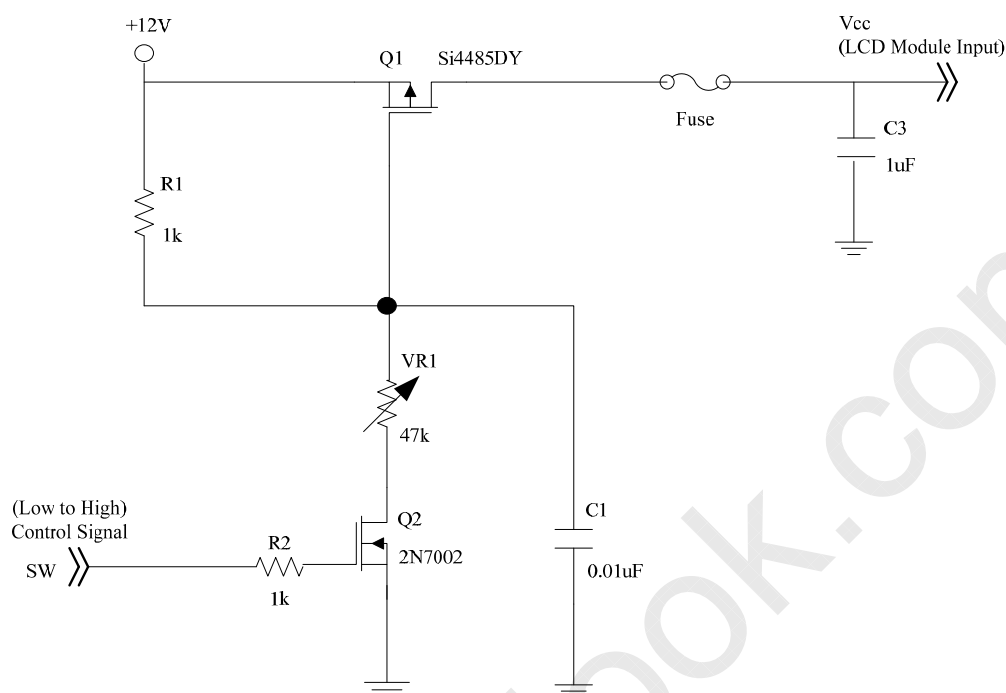
3.1 TFT LCD MODULE

(Ta = 25 ± 2 °C)

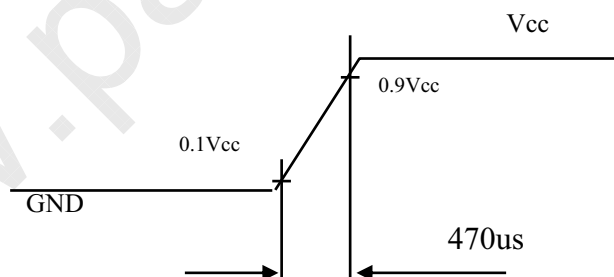
Parameter		Symbol	Value			Unit	Note
			Min.	Typ.	Max.		
Power Supply Voltage		V _{CC}	10.8	12	13.2	V	(1)
Rush Current		I _{RUSH}	-	-	2.6	A	(2)
Power Supply Current	White Pattern	-	-	0.64	-	A	(3)
	Horizontal Stripe	-	-	0.82	0.95	A	
	Black Pattern	-	-	0.36	-	A	
LVDS interface	Differential Input High Threshold Voltage	V _{LVTH}	+100	-	-	mV	(4)
	Differential Input Low Threshold Voltage	V _{LVTL}	-	-	-100	mV	
	Common Input Voltage	V _{CM}	1.0	1.2	1.4	V	
	Differential input voltage	V _{ID}	200	-	600	mV	
	Terminating Resistor	R _T	-	100	-	ohm	
CMOS interface	Input High Threshold Voltage	V _{IH}	2.7	-	3.3	V	
	Input Low Threshold Voltage	V _{IL}	0	-	0.7	V	

Note (1) The module should be always operated within the above ranges.

Note (2) Measurement condition:



Vcc rising time is 470us



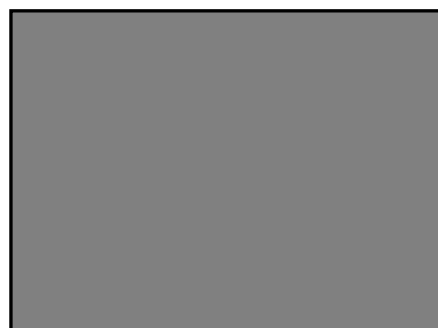
Note (3) The specified power supply current is under the conditions at $V_{CC} = 12\text{ V}$, $T_a = 25 \pm 2\text{ }^{\circ}\text{C}$, $f_v = 120\text{ Hz}$, whereas a power dissipation check pattern below is displayed.

a. White Pattern



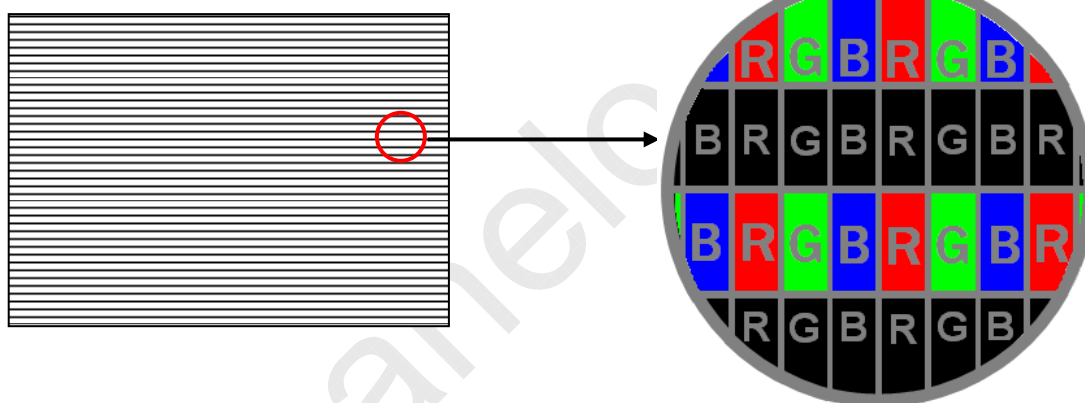
Active Area

b. Black Pattern

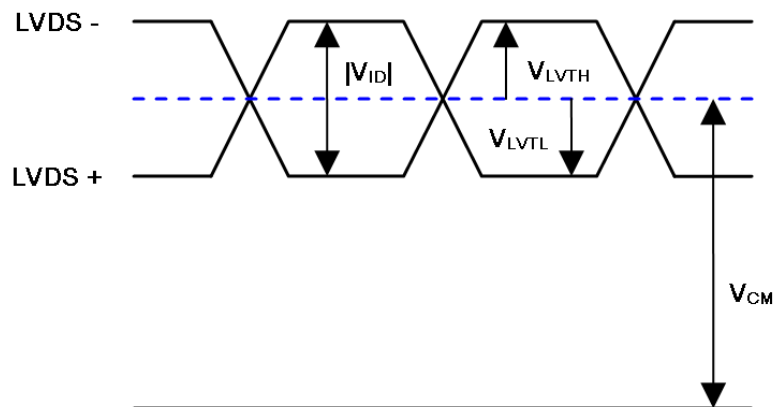


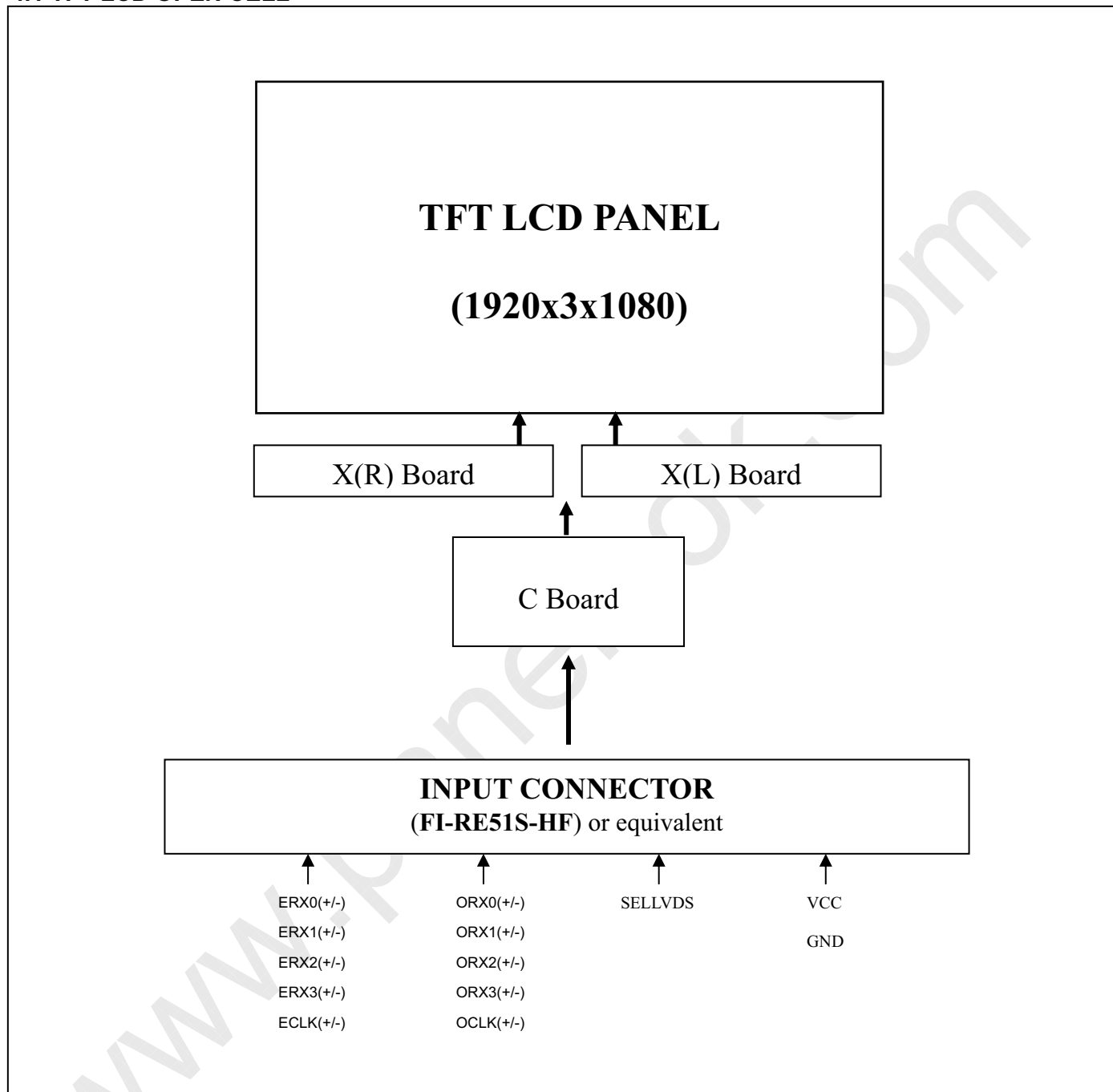
Active Area

c. Horizontal Pattern



Note (4) The LVDS input characteristics are as follows:



4. BLOCK DIAGRAM**4.1 TFT LCD OPEN CELL**



5. INPUT TERMINAL PIN ASSIGNMENT

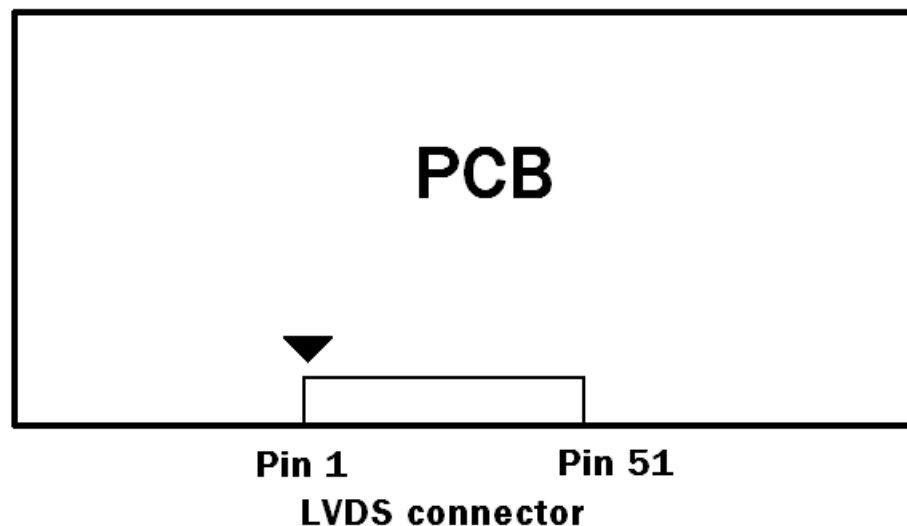
5.1 TFT LCD Module Input

CNF1 Connector Pin Assignment

Pin	Name	Description	Note
1	VCC	+12V power supply	
2	VCC	+12V power supply	
3	VCC	+12V power supply	
4	VCC	+12V power supply	
5	VCC	+12V power supply	
6	GND	Ground	
7	GND	Ground	
8	GND	Ground	
9	GND	Ground	
10	ORX0-	Odd pixel Negative LVDS differential data input. Channel 0	(1)
11	ORX0+	Odd pixel Positive LVDS differential data input. Channel 0	
12	ORX1-	Odd pixel Negative LVDS differential data input. Channel 1	
13	ORX1+	Odd pixel Positive LVDS differential data input. Channel 1	
14	ORX2-	Odd pixel Negative LVDS differential data input. Channel 2	
15	ORX2+	Odd pixel Positive LVDS differential data input. Channel 2	
16	GND	Ground	
17	OCLK-	Odd pixel Negative LVDS differential clock input	(1)
18	OCLK+	Odd pixel Positive LVDS differential clock input.	
19	GND	Ground	
20	ORX3-	Odd pixel Negative LVDS differential data input. Channel 3	(1)
21	ORX3+	Odd pixel Positive LVDS differential data input. Channel 3	
22	N.C.	No Connection	(3)
23	N.C.	No Connection	
24	GND	Ground	
25	ERX0-	Even pixel Negative LVDS differential data input. Channel 0	(1)
26	ERX0+	Even pixel Positive LVDS differential data input. Channel 0	
27	ERX1-	Even pixel Negative LVDS differential data input. Channel 1	
28	ERX1+	Even pixel Positive LVDS differential data input. Channel 1	
29	ERX2-	Even pixel Negative LVDS differential data input. Channel 2	
30	ERX2+	Even pixel Positive LVDS differential data input. Channel 2	
31	GND	Ground	
32	ECLK-	Even pixel Negative LVDS differential clock input.	(1)
33	ECLK+	Even pixel Positive LVDS differential clock input.	
34	GND	Ground	
35	ERX3-	Even pixel Negative LVDS differential data input. Channel 3	(1)
36	ERX3+	Even pixel Positive LVDS differential data input. Channel 3	
37	N.C.	No Connection	(3)
38	N.C.	No Connection	
39	GND	Ground	
40	SCL	EEPROM Serial Clock	
41	N.C.	No Connection	(3)
42	N.C.	No Connection	
43	WP	EEPROM Write Protection	
44	SDA	EEPROM Serial Data	
45	LVDS_SEL	High(3.3V) or open for VESA, Low (GND) for JEIDA	(4)
46	N.C.	No Connection	(3)
47	N.C.	No Connection	
48	N.C.	No Connection	
49	N.C.	No Connection	
50	N.C.	No Connection	
51	N.C.	No Connection	

Note (1) Two pixel data send into the module for every clock cycle. The first pixel of the frame is odd pixel and the second pixel is even pixel.

Note (2) LVDS connector pin order defined as follows

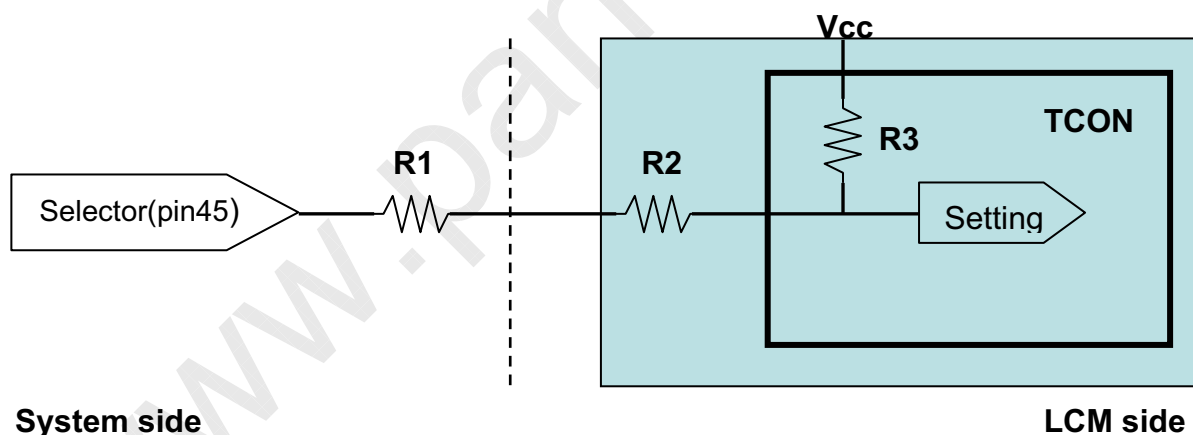


Note (3) Reserved for internal use. Please leave it open.

Note (4) Low : JEIDA LVDS Format (Connect to GND), High or open : VESA Format.(Connect to +3.3V)

Note (5) LVDS signal pin connected to the LCM side has the following diagram.

R1 in the system side should be less than 1K Ohm. ($R1 < 1K \text{ Ohm}$)



System side

$R1 < 1K$



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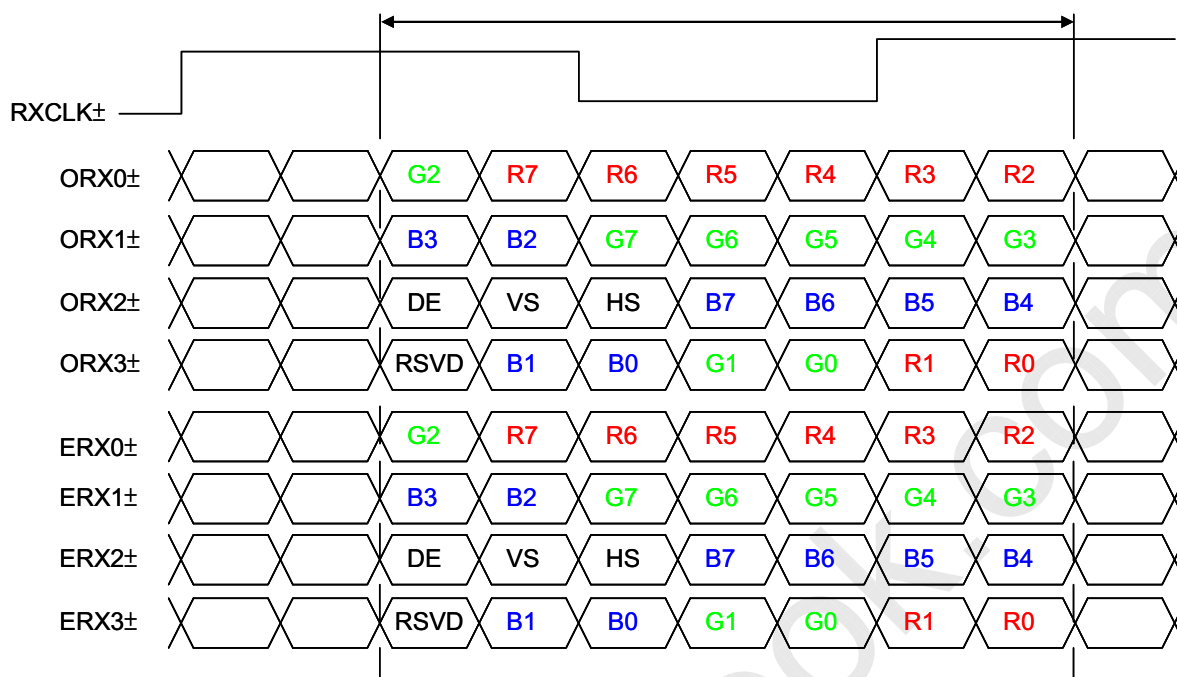
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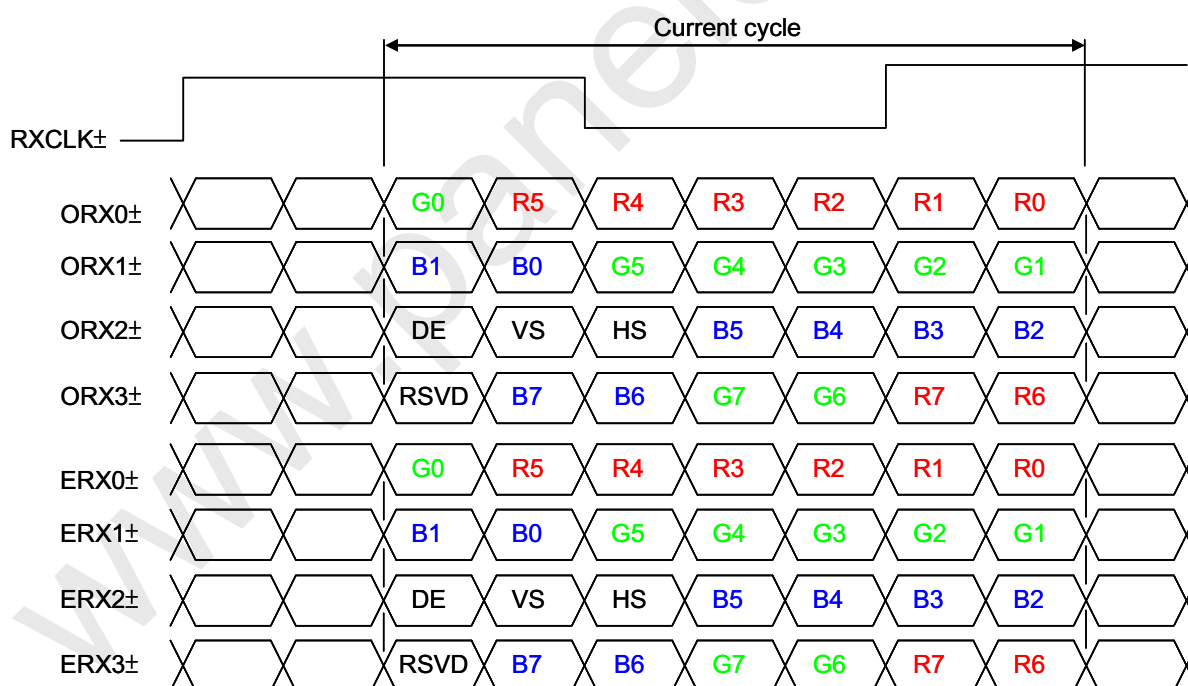
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5.2 LVDS INTERFACE

JEDIA Format : SELLVDS=L



VESA Format : SELLVDS=H or Open



R0~R7: Pixel R Data (7; MSB, 0; LSB)

G0~G7: Pixel G Data (7; MSB, 0; LSB)

B0~B7: Pixel B Data (7; MSB, 0; LSB)

DE : Data enable signal

DCLK : Data clock signal

Notes (1) RSVD (reserved) pins on the transmitter shall be "H" or "L".


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5.3 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input.

Color		Data Signal																							
		Red								Green								Blue							
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of Red	Red(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(253)	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale Of Green	Green(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(253)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	Green(254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Gray Scale Of Blue	Blue(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(253)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	Blue(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage



6. INTERFACE TIMING

6.1 INPUT SIGNAL TIMING SPECIFICATIONS

The input signal timing specifications are shown as the following table and timing diagram.

Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
LVDS Receiver Clock	Frequency	$F_{\text{clkin}} (=1/TC)$	60	74.25	80	MHz	
	Input cycle to cycle jitter	T_{rcl}	-	-	200	ps	(3)
	Spread spectrum modulation range	$F_{\text{clkin_mod}}$	$F_{\text{clkin}}-2\%$	-	$F_{\text{clkin}}+2\%$	MHz	(4)
	Spread spectrum modulation frequency	F_{SSM}	-	-	200	KHz	
LVDS Receiver Data	Setup Time	T_{lvsu}	600	-	-	ps	(5)
	Hold Time	T_{lvhd}	600	-	-	ps	
Vertical Active Display Term	Frame Rate	F_{r5}	47	50	53	Hz	(6)
		F_{r6}	57	60	63	Hz	
	Total	T_{v}	1115	1125	1135	Th	$T_{\text{v}}=T_{\text{vd}}+T_{\text{vb}}$
	Display	T_{vd}	1080	1080	1080	Th	—
	Blank	T_{vb}	35	45	55	Th	—
Horizontal Active Display Term	Total	T_{h}	1050	1100	1150	Tc	$T_{\text{h}}=T_{\text{hd}}+T_{\text{hb}}$
	Display	T_{hd}	960	960	960	Tc	—
	Blank	T_{hb}	90	140	190	Tc	—

Note (1) Please make sure the range of pixel clock has follow the below equation :

$$F_{\text{clkin(max)}} \geq F_{\text{r6}} \times T_{\text{v}} \times T_{\text{h}}$$

$$F_{\text{r5}} \times T_{\text{v}} \times T_{\text{h}} \geq F_{\text{clkin(min)}}$$

Note (2) This module is operated in DE only mode and please follow the input signal timing diagram below :



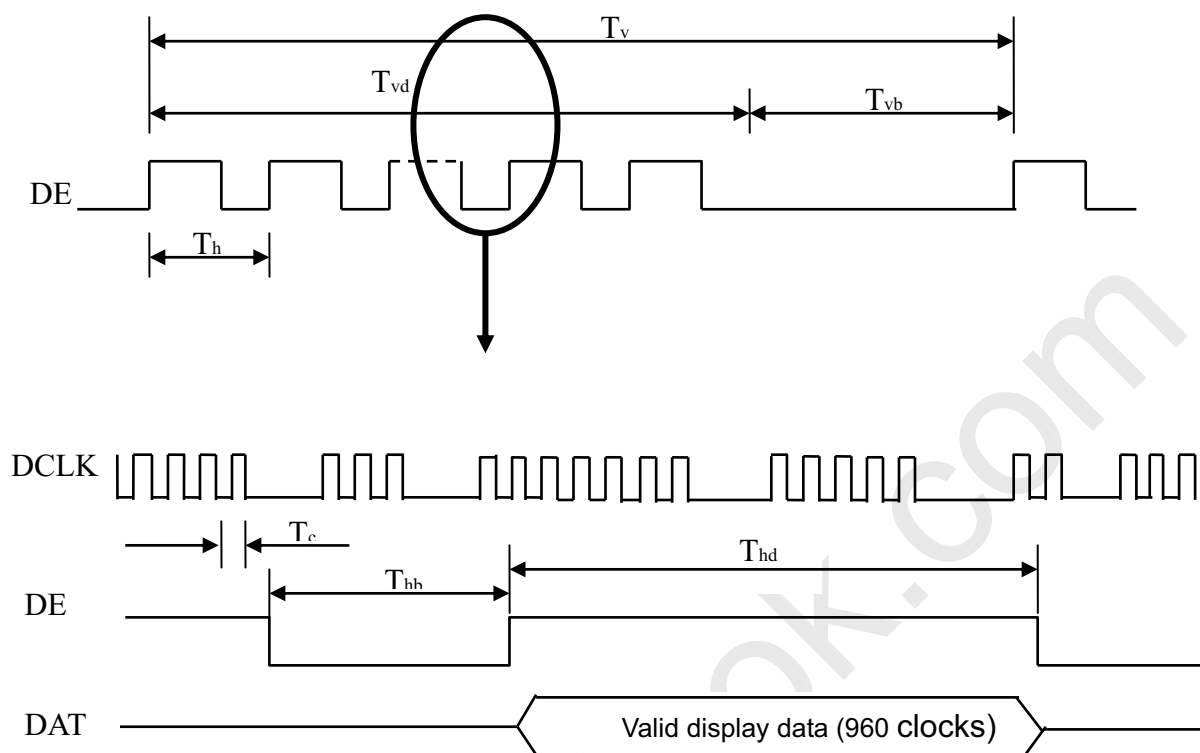
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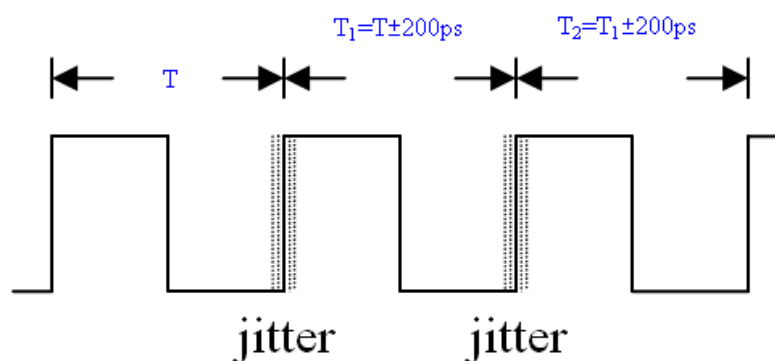
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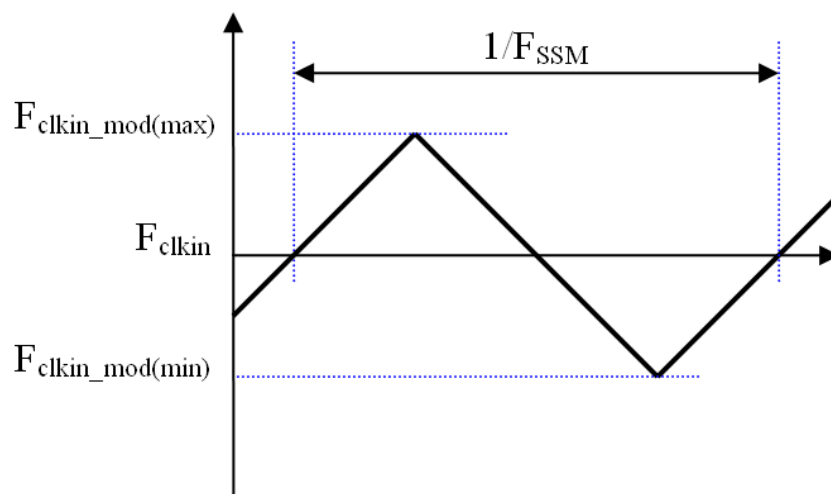
INPUT SIGNAL TIMING DIAGRAM



Note (3) The input clock cycle-to-cycle jitter is defined as below figures. $Trcl = |T_1 - T_1|$

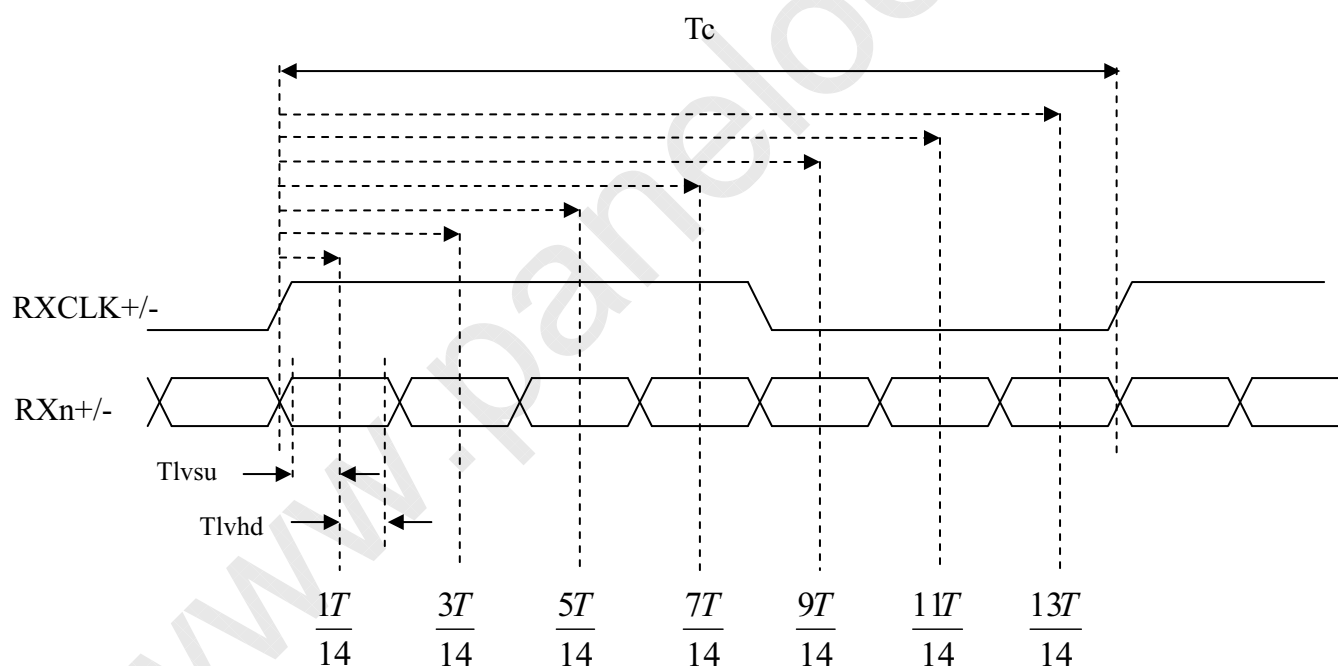


Note (4) The SSCG (Spread spectrum clock generator) is defined as below figures.



Note (5) The LVDS timing diagram and setup/hold time is defined and showing as the following figures.

LVDS RECEIVER INTERFACE TIMING DIAGRAM

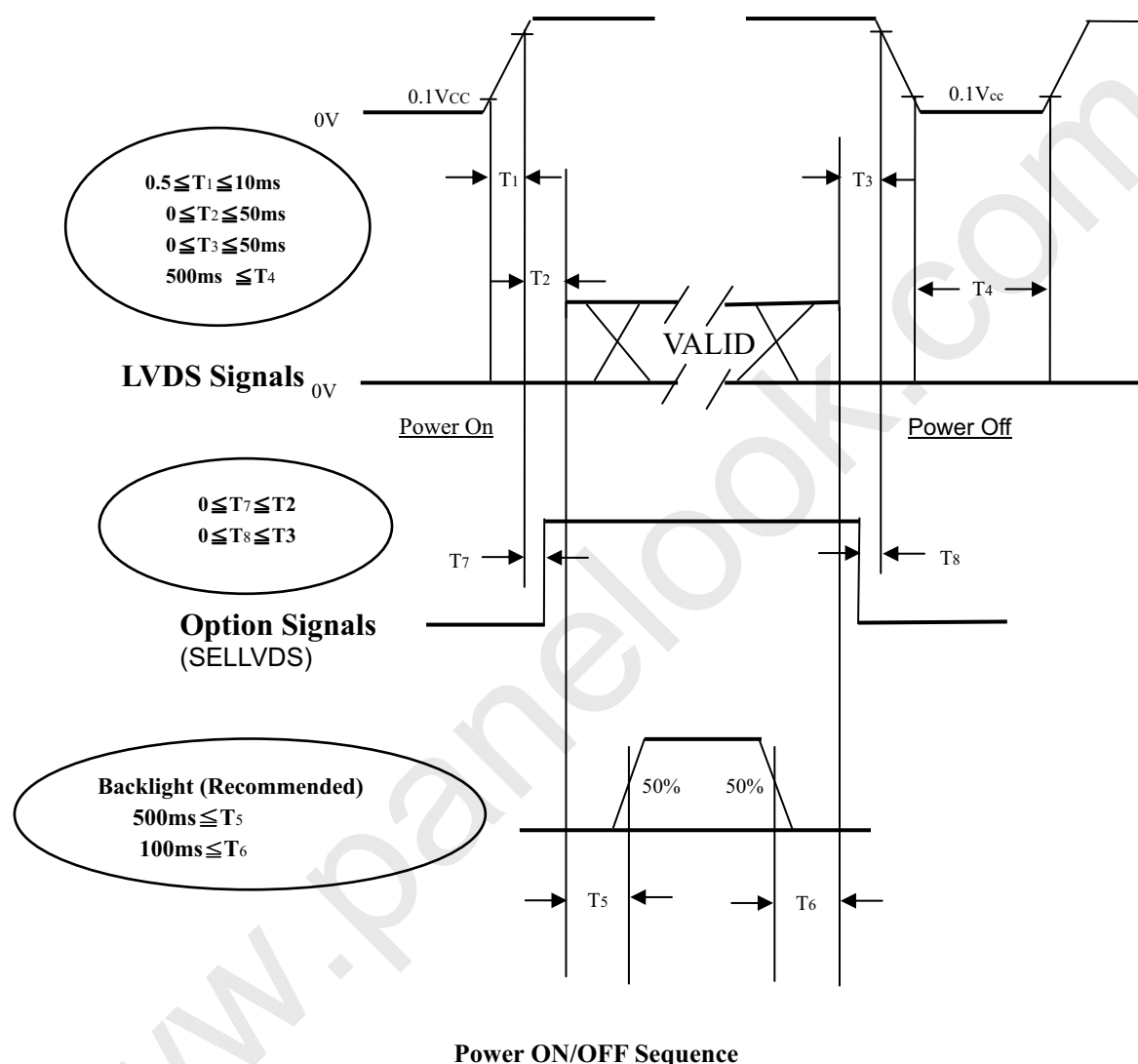


Note (6) : (ODSEL) = H/L or open for 50/60Hz frame rate. Please refer to 5.1 for detail information

6.2 POWER ON/OFF SEQUENCE

($T_a = 25 \pm 2^\circ\text{C}$)

To prevent a latch-up or DC operation of LCD module, the power on/off sequence should be as the diagram below.



Power ON/OFF Sequence

Note (1) The supply voltage of the external system for the module input should follow the definition of V_{CC} .

Note (2) Apply the lamp voltage within the LCD operation range. When the backlight turns on before the LCD operation or the LCD turns off before the backlight turns off, the display may momentarily become abnormal screen.

Note (3) In case of V_{CC} is in off level, please keep the level of input signals on the low or high impedance. If $T_2 < 0$, that maybe cause electrical overstress failure.

Note (4) T_4 should be measured after the module has been fully discharged between power off and on period.

Note (5) Interface signal shall not be kept at high impedance when the power is on.

7. OPTICAL CHARACTERISTICS

7.1 TEST CONDITIONS

Item	Symbol	Value	Unit
Ambient Temperature	Ta	25±2	°C
Ambient Humidity	Ha	50±10	%RH
Supply Voltage	V _{CC}	5.0	V
Input Signal	According to typical value in "3. ELECTRICAL CHARACTERISTICS"		
Inverter Current	I _L	12.5±0.5	mA
Inverter Driving Frequency	F _L	58±3	KHz

7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown as below. The following items should be measured under the test conditions described in 7.1 and stable environment shown in Note (5).

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Color Chromaticity	Red	Rx	$\theta_x=0^\circ, \theta_Y=0^\circ$ Viewing angle at normal direction With CMO module	Typ.-0.03	(0.638)	Typ+0.03	-	(1),(5)
		Ry			(0.323)		-	
	Green	Gx			(0.288)		-	
		Gy			(0.605)		-	
	Blue	Bx			(0.146)		-	
		By			(0.055)		-	
	White	Wx			(0.280)		-	
		Wy			(0.290)		-	
	Center Transmittance				T%		$\theta_x=0^\circ, \theta_Y=0^\circ$	
Contrast Ratio		CR	With CMO Module	3000	4000		-	(1), (3)
Response Time		Gray to gray average	$\theta_x=0^\circ, \theta_Y=0^\circ$ With CMO Module@60Hz	-	6.5	12	ms	(4)
White Variation		δW	$\theta_x=0^\circ, \theta_Y=0^\circ$			1.3	-	(1), (6)
Crosstalk		CT	With CMO Module			4	%	(1), (8)
Viewing Angle	Horizontal	θ_x+	CR $\geq$ 20 With CMO Module	80	88	-	Deg.	(1), (2)
		θ_x-		80	88	-		
	Vertical	θ_Y+		80	88	-		
		θ_Y-		80	88	-		

Note (1) Light source is CMO's V315H1-L01 BLU and driving voltages are based on suitable gamma voltages.

Note (2) Definition of Viewing Angle (θ_x, θ_y):

Viewing angles are measured by EZ-Contrast 160R (Eldim)

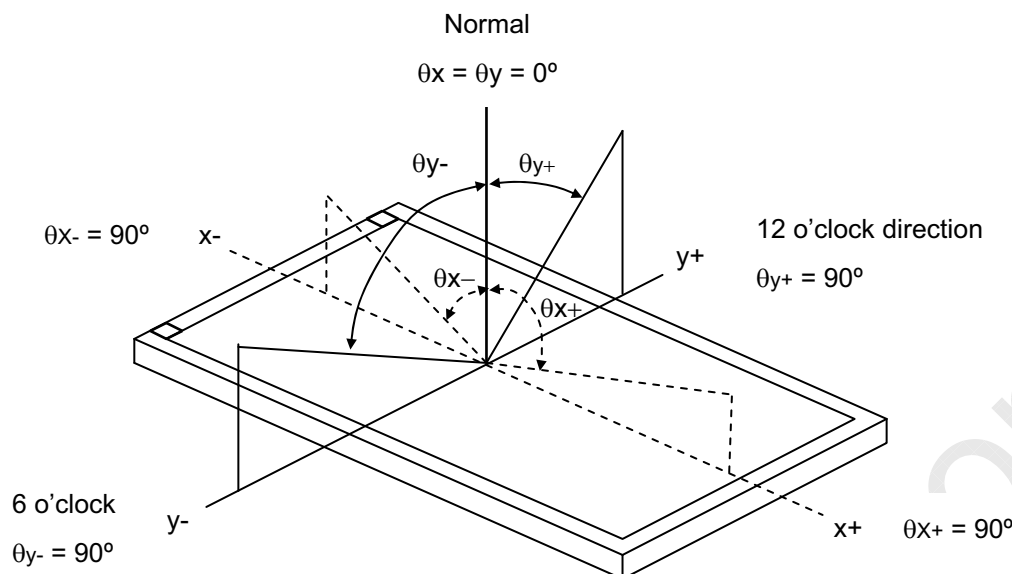


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Note (3) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

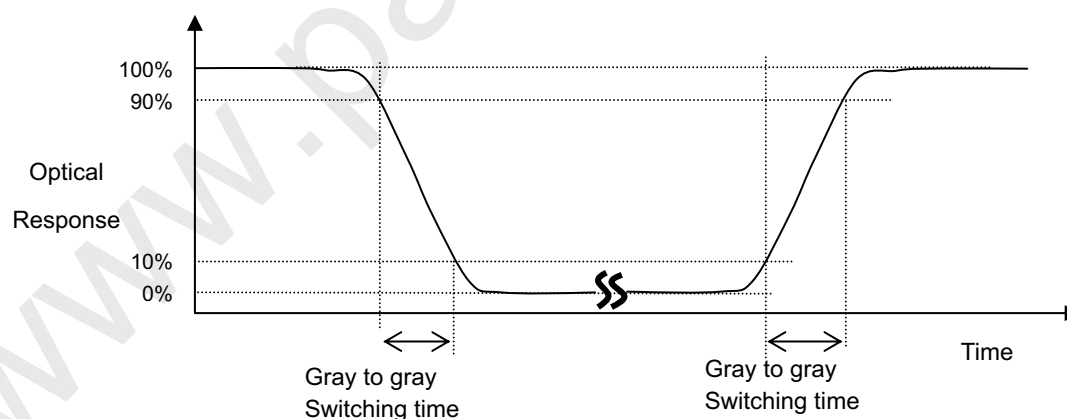
$$\text{Contrast Ratio (CR)} = L_{255} / L_0$$

L255: Luminance of gray level 255

L 0: Luminance of gray level 0

CR = CR (5) ,where CR (X) is corresponding to the Contrast Ratio of the point X at the figure in Note (6).

Note (4) Definition of Gray-to-Gray Switching Time:



The driving signal means the signal of gray 0,31, 63, 95, 127, 159, 191, 223, 255

Gray to gray average time means the average switching time of gray 0,31, 63, 95, 127, 159, 191, 223, 255 to each other.

Note (5) Measurement Setup:

The LCD module should be stabilized at given temperature for 60 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 60 minutes in a windless room.

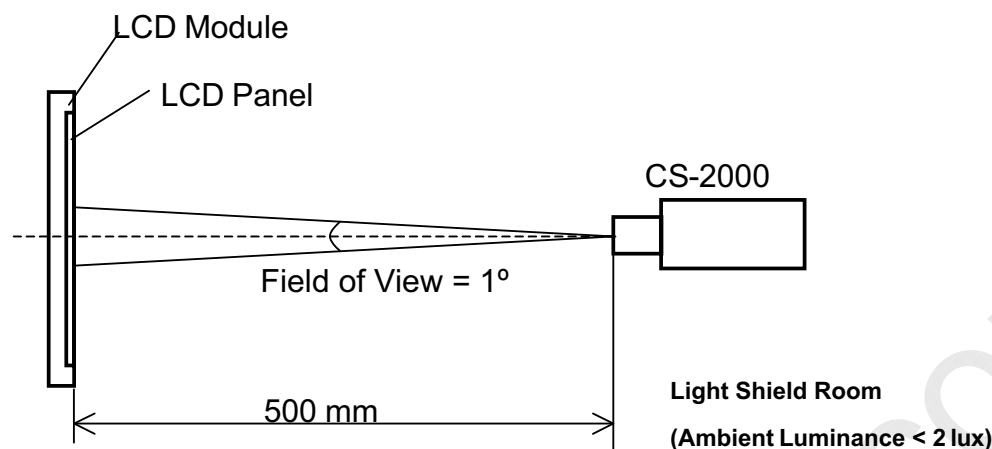


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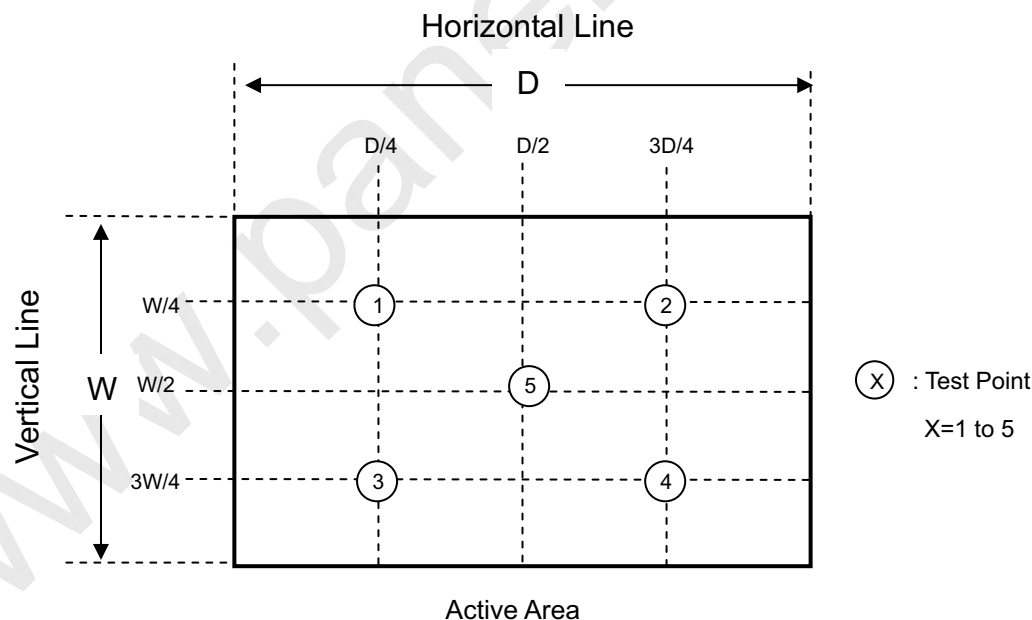


Note (6) Definition of White Variation (δW):

Measure the luminance of gray level 255 at 5 points

$$\delta W = \text{Maximum} [L(1), L(2), L(3), L(4), L(5)] / \text{Minimum} [L(1), L(2), L(3), L(4), L(5)]$$

where $L(X)$ is corresponding to the luminance of the point X at the figure below.



Note (7) Definition of Transmittance($T\%$):

Module with signal input gray 255, BLU film structure is DP and Diffuser

$$\text{Transmittance} = \frac{\text{Luminance of LCD module}}{\text{Luminance of backlight}} * 100\%$$



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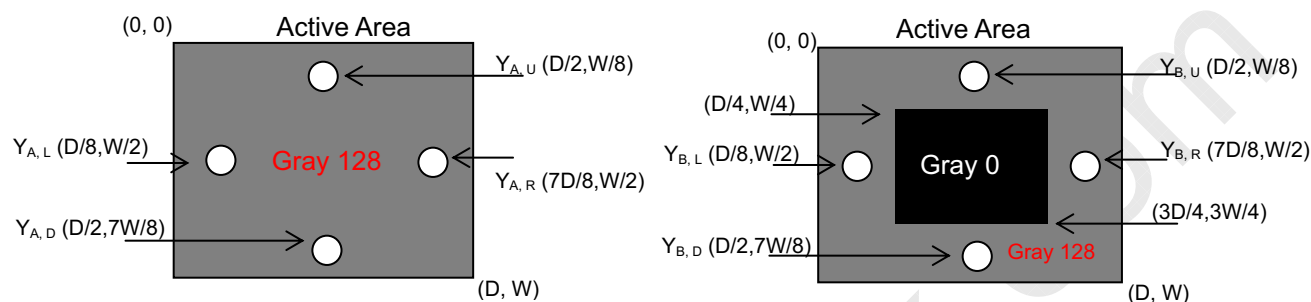
Note (8) Definition of Cross Talk (CT):

$$CT = |Y_B - Y_A| / Y_A \times 100 (\%)$$

Where:

Y_A = Luminance of measured location without gray level 0 pattern (cd/m^2)

Y_B = Luminance of measured location with gray level 0 pattern (cd/m^2)



8. DEFINITION OF LABELS

8.1 OPEN CELL LABEL

The barcode nameplate is pasted on each open cell as illustration for CMO internal control.

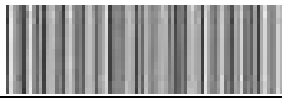
V315H1-P02



XXXXXXXXXXXXXXXXXX

8.2 CARTON LABEL

The barcode nameplate is pasted on each box as illustration, and its definitions are as following explanation

P.O. NO.	_____
Parts ID.	_____
Carton ID.	
	XXXXXXXXXXXXXXXXXX
Quantities	<u>21</u>
Made in Taiwan	

- (a) Model Name: V315H1– P02
- (b) Carton ID: CMO internal control
- (c) Quantities:21

9. PACKAGING

9.1 PACKING SPECIFICATIONS

- (1) 21 LCD TV Panels / 1 Box
- (2) Box dimensions : 970 (L) X 640 (W) X 319 (H)
- (3) Weight : approximately 38Kg (21 panels per box)

9.2 PACKING METHOD

Figures 9-1 and 9-2 are the packing method

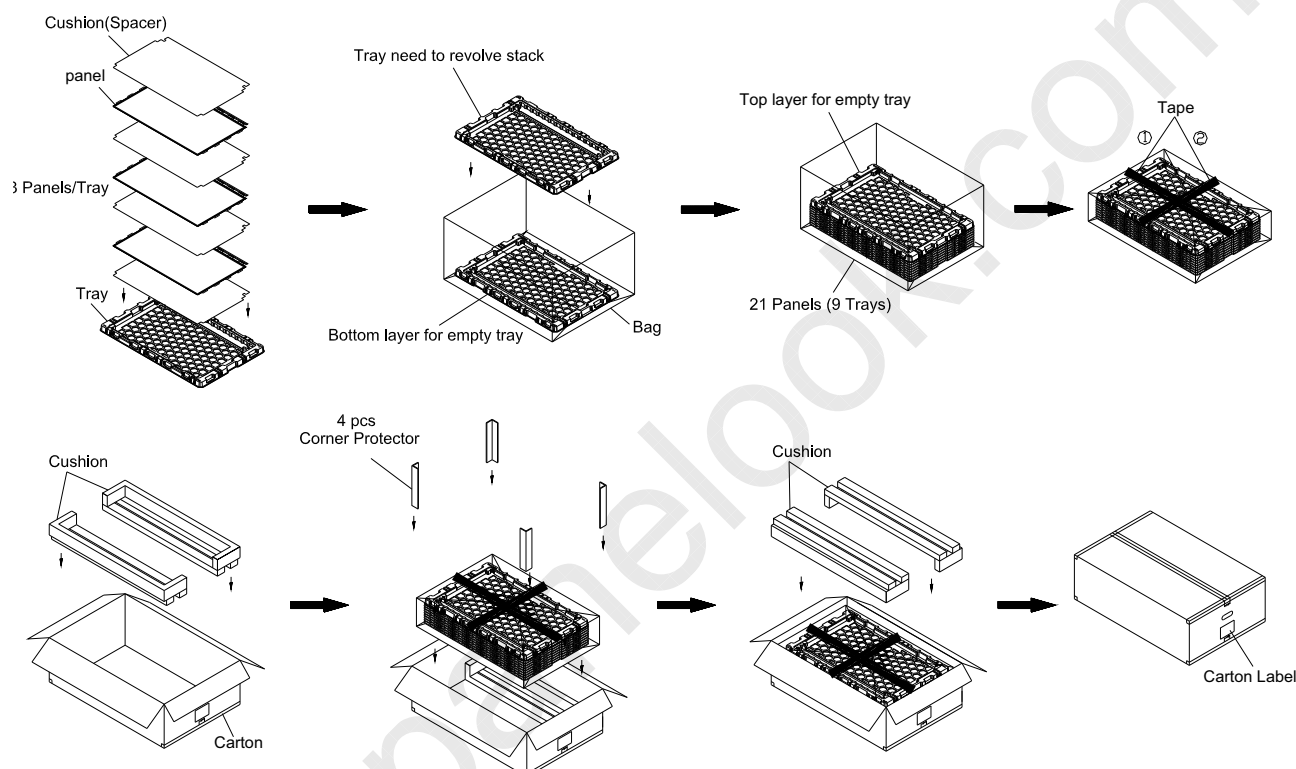


Figure.9-1 packing method

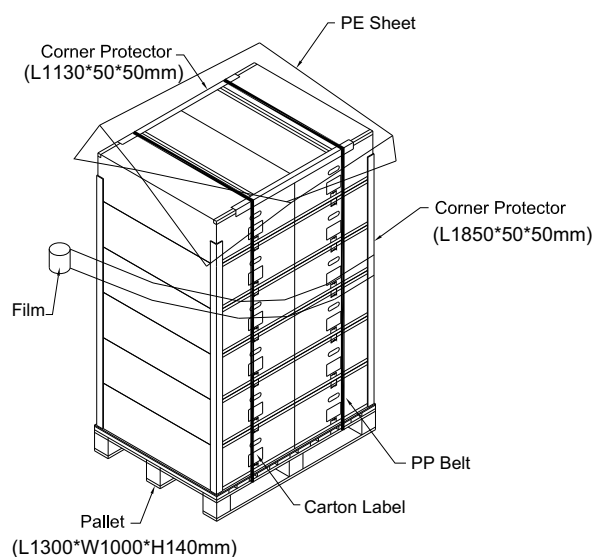
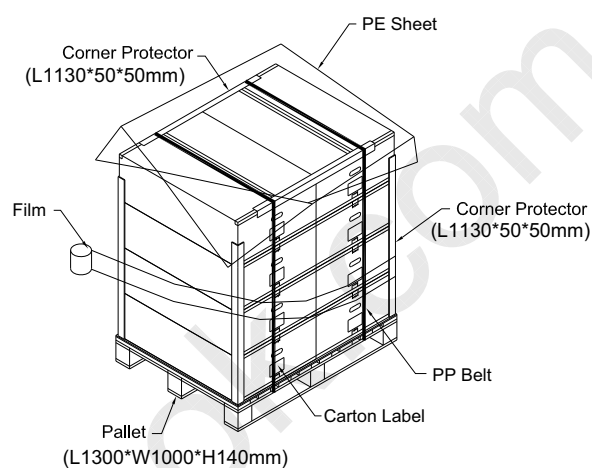
**Sea & Land Transportation**
Gross : 471kg**Air Transportation**
Gross : 319kg

Figure.9-2 packing method

10. PRECAUTIONS

10.1 ASSEMBLY AND HANDLING PRECAUTIONS

- (1) Do not apply rough force such as bending or twisting to the product during assembly.
- (2) To assemble backlight or install module into user's system can be only in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.
- (3) It's not permitted to have pressure or impulse on the module because the LCD panel will be damaged.
- (4) Always follow the correct power sequence when the product is connecting and operating. This can prevent damage to the CMOS LSI chips during latch-up.
- (5) Do not pull the I/F connector in or out while the module is operating.
- (6) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (7) It is dangerous that moisture come into or contacted the product, because moisture may damage the product when it is operating.
- (8) High temperature or humidity may reduce the performance of module. Please store this product within the specified storage conditions.
- (9) When ambient temperature is lower than 10°C may reduce the display quality. For example, the response time will become slowly.

10.2 SAFETY PRECAUTIONS

- (1) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (2) After the product's end of life, it is not harmful in case of normal operation and storage.

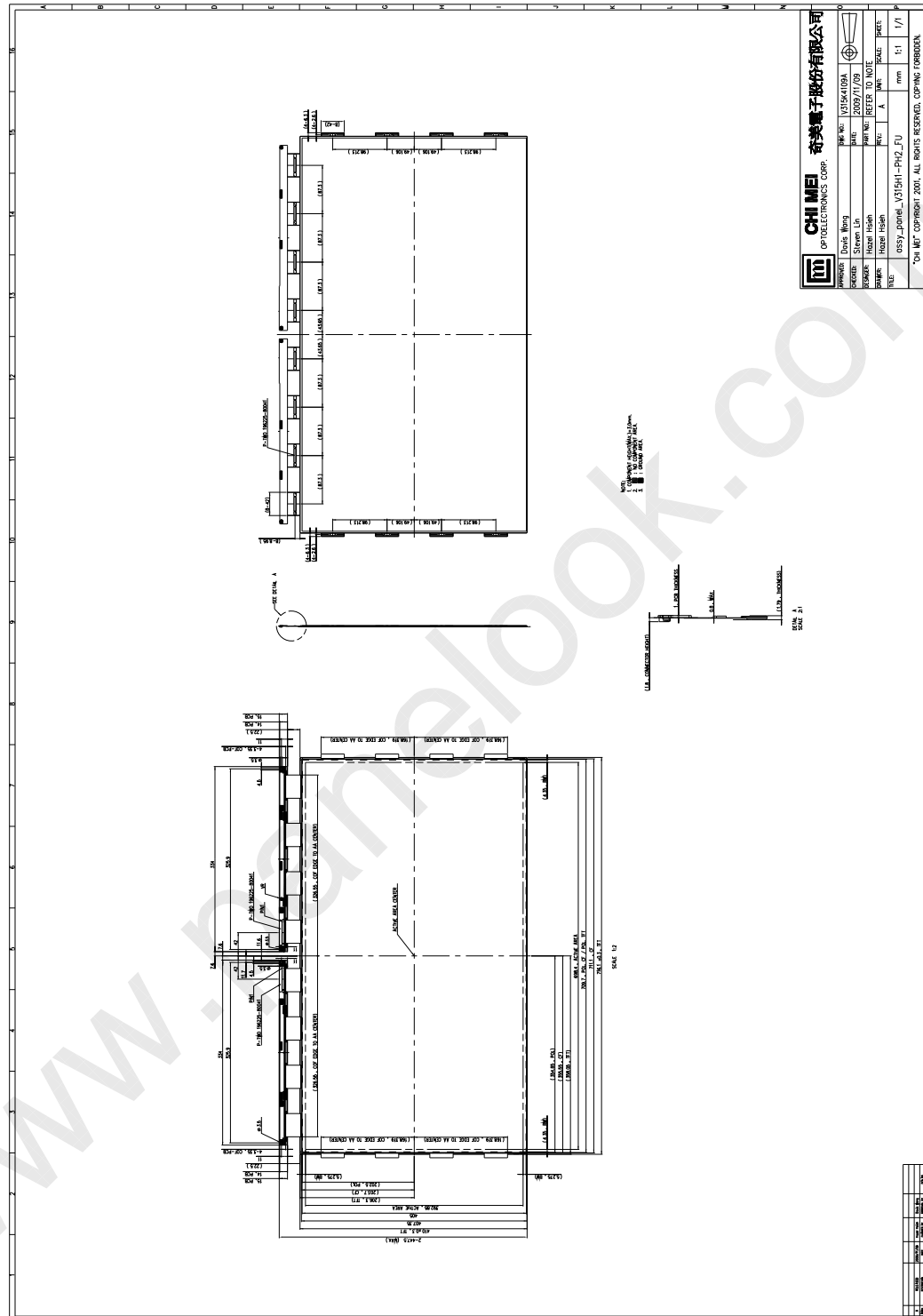
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11. Mechanical Drawing





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